



SEPPP May 30, 2014 MPPP and R26 Jerry Geib



MPPP Sept 2-3, noon-noon

R26, PP for High Traffic Volume Roadways Sept 3-5, noon-noon



- Minnesota data
- MPPP
- R 26 High Volume roads
 MnROAD



MN and KY

- · MINNESOTA · KENTUCKY
- 5th in lane miles
 - 285,180 · 25th 165,403

37th 40,408

26th 4,395,000

- 12th is total area
 - 86,935 sq. miles
- 21st in population
 5,420,000

U.S. Department of Transportation Federal Highway Administration

MN



- 14,339 Roadway miles
 - 16% PCC, 23% BOC, 62% HMA
 - About 30,000 lane miles
- 67.6% GOOD RQI>3.0
- 4.7% POOR RQI<2.0

• FY 2014 \$1.9B, \$247M/yr for PP









U.S. Department of Transportation Federal Highway Administration





Day 1. Sept 2, 2014. Tuesday 1pm **Business meeting** Task forces: Products, Research, Certification Roundtable: Share information, quantify deliverables Roundtable: Emulsion task force, specs







Day 2. Sept 3, 2014. Wed am

Agency Reports: successes, challenge, future direction, Q&A

Discussion of Treatments and Processes: concrete preservation, inplace recycling, scrub seals, crack sealing/filling, micro surfacing/slurry, chip sealing/for sealing



R26 Pvmt Pres for High Volume Roads

Day 2. Sept 3, 2014. Wed pm

- PP Jim Moulthrop
- R26 David Peshkin
- CIR and Thin HMA
- PCC rehab



R26 Pvmt Pres for High Volume Roads

Day 3. Sept 4, 2014. Thursday AASHTO, FHWA, TFHRC MnROAD HMA and PCC activities MnROAD tour



MnROAD

A long-term pavement testing facility that gives researchers a unique, real-life laboratory to study and evaluate the performance of materials used in roadway construction

Ultra Thin Bonded Wear Course

2 1″ UTBWC	3 1" UTBWC	4 1″ 64-34				
2" 64-34	2" 64-34	2" 64-34				
6" SFDR	6" SFDR	8″ SFDR				
6"FDR	2" FDR					
	2" CL 5	9" FDR + Ash				
26" Cl4sp						
	33" CL3sp	Clay				
Clay						
	Clay					

U.S. Department of Transportation Federal Highway Administration - 2 ³/₄ - 3" HMA on Interstate
- Stabilized FDR

Performance:
 3.5 Million ESALs very little distress

Quick fix, beyond true preventive maintenance

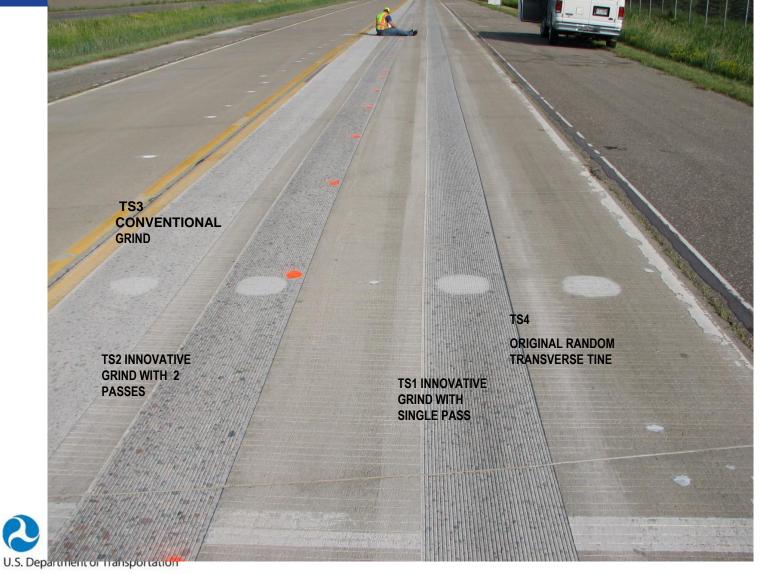




HiMA micro surfacing

- MnRoad cell 1
- PG 49-34 base AC (vs. 64-22)
- Kraton SBS polymer D0243, at 6%
- Scratch 12 lbs/sy
- Surface course 15 lbs/sy
- 16% emulsion (vs. 13% typical)
- One lane mile on TH 23, District 3
 (a) (b) (c) (c) (c)

INNOVATIVE GRIND



Federal Highway Administration

PCC Surface Characteristics (Diamond Grinding)

Results

- Noise/Durable/Safety Improvements
- Partnership with industry, states, FHWA
- Working with the environmental groups
- Cost are becoming more competitive

Benefits

- Implementation:94 Clearwater, 52, 35 Duluth
- Good for areas where no room for noise walls
- Other states are requesting spec



R26 Pvmt Pres for High Volume Roads

Day 4. Sept 5, 2014. Friday am How to WORKSHOP Emulsion Chip sealing, micro surfacing PCC repair Summary and Take Aways



REPORT S2 – R26 – RR - 1

Pavements with high reductions in conditions:

- > 4 or 5 PCI/PCR
- > 7 to 8 in./mi of IRI per year

Likely affected by structural or subsurface material issues.

NOT good PP candidates



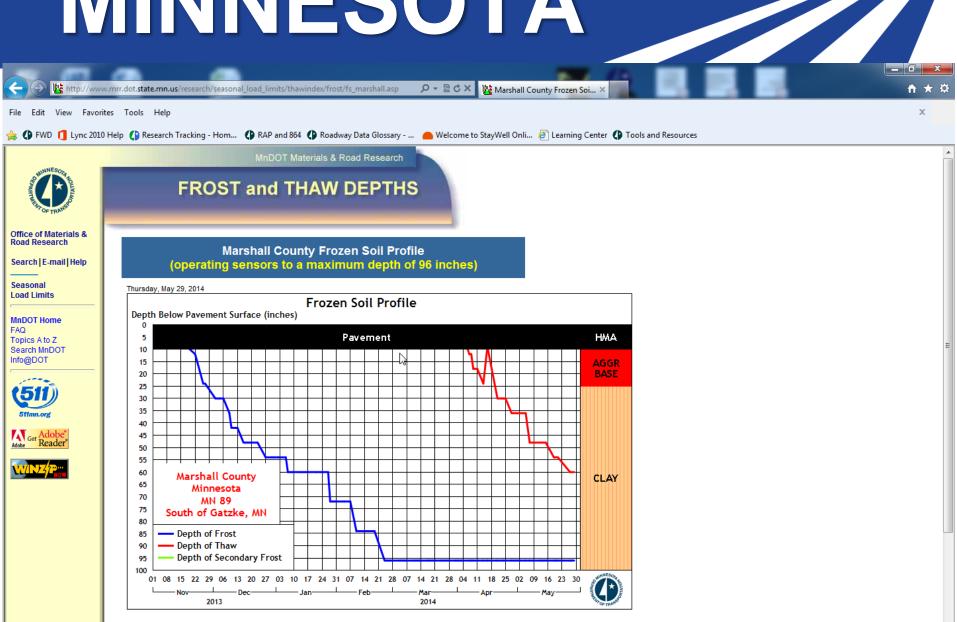
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Subtitle

- Level 1
 - -Level 2







Subtitle

- Level 1
 - -Level 2



ADT	I	US	MN	total	%
>2,000	-	866	4,314	5,180	43.6
2-5,000	-	1,084	2,059	3,143	26.4
5-10k	162	600	784	1,546	13.0
10-50k	521	693	571	1,785	15.0
50-100k	135	-	-	135	1.1
>100k	96	-	-	96	0.8

Micro Surfacing Cell 1

- 6" HMA+ 33" CL 4, 1993
- Severe transverse & Longitudinal wheel path
- 2006 Right lane: 1½ inch mill & fill PG 52 34

Goal:

Find a better "cheap fix" for worn out pavements







asphalt institute

